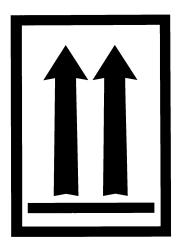
the illustration shown in this paragraph, on two opposite vertical sides of the package with the arrows pointing in the correct upright direction. The arrows must be either black or red on white or other suitable contrasting background and commensurate with the size of the package. Depicting a rectangular border around the arrows is optional.



Package orientation

- (b) Arrows for purposes other than indicating proper package orientation may not be displayed on a package containing a liquid hazardous material.
- (c) The requirements of paragraph (a) of this section do not apply to—
- (1) A non-bulk package with inner packagings which are cylinders.
- (2) Except when offered or intended for transportation by aircraft, packages containing flammable liquids in inner packagings of 1 L or less prepared in accordance with §173.150 (b) or (c) of this subchapter.
- (3) When offered or intended for transportation by aircraft, packages containing flammable liquids in inner packagings of 120 mL (4 fluid oz.) or less prepared in accordance with §173.150 (b) or (c) of this subchapter when packed with sufficient absorption material between the inner and outer packagings to completely absorb the liquid contents.
- (4) Liquids contained in manufactured articles (e.g., alcohol or mercury

in thermometers) which are leak-tight in all orientations.

- (5) A non-bulk package with hermetically sealed inner packagings not exceeding 500 mL each.
- (6) Packages containing liquid infectious substances in primary receptacles not exceeding 50 mL (1.7 oz.).
- (7) Class 7 radioactive material in Type A, IP-2, IP-3, Type B(U), or Type B(M) packages.

[Amdt. 172–123, 55 FR 52591, Dec. 21, 1990, as amended at 56 FR 66254, Dec. 20, 1991; 57 FR 45458, Oct. 1, 1992; 64 FR 51918, Sept. 27, 1999; 66 FR 45379, Aug. 28, 2001; 68 FR 45030, July 31, 2003; 71 FR 54395, Sept. 14, 2006; 71FR 78627, Dec. 29, 2006; 76 FR 3365, Jan. 19, 2011]

§ 172.313 Poisonous hazardous materials.

In addition to any other markings required by this subpart:

- (a) A material poisonous by inhalation (see § 171.8 of this subchapter) shall be marked "Inhalation Hazard" in association with the required labels or placards, as appropriate, and shipping name when required. The marking must be on two opposing sides of a bulk packaging. (See § 172.302(b) of this subpart for size of markings on bulk packages.) When the words "Inhalation Hazard" appear on the label, as prescribed in §§ 172.416 and 172.429, or placard, as prescribed in §§ 172.540 and 172.555, the "Inhalation Hazard" marking is not required on the package.
- (b) Each non-bulk plastic outer packaging used as a single or composite packaging for materials meeting the definition of Division 6.1 (in §173.132 of this subchapter) shall be permanently marked, by embossment or other durable means, with the word "POISON" in letters at least 6.3 mm (0.25 inch) in height. Additional text or symbols related to hazard warning may be included in the marking. The marking shall be located within 150 mm (6 inches) of the closure of the packaging.
- (c) A transport vehicle or freight container containing a material poisonous by inhalation in non-bulk packages shall be marked, on each side and each end as specified in §172.332 or §172.336, with the identification number specified for the hazardous material in the §172.101 table, subject to the following provisions and limitations:

§ 172.315

- (1) The material is in Hazard Zone A or B;
- (2) The transport vehicle or freight container is loaded at one facility with 1,000 kg (2,205 pounds) or more aggregate gross weight of the material in non-bulk packages marked with the same proper shipping name and identification number; and
- (3) If the transport vehicle or freight container contains more than one material meeting the provisions of this paragraph (c), it shall be marked with the identification number for one material, determined as follows:
- (i) For different materials in the same hazard zone, with the identification number of the material having the greatest aggregate gross weight; and
- (ii) For different materials in both Hazard Zones A and B, with the identification number for the Hazard Zone A material.
- (d) For a packaging containing a Division 6.1 PG III material, "PG III" may be marked adjacent to the POI-SON label. (See §172.405(c).)

[Amdt. 172–123, 55 FR 52592, Dec. 21, 1990, as amended at 57 FR 46624, Oct. 9, 1992; Amdt. 172–151, 62 FR 1228, Jan. 8, 1997; 62 FR 39398, 39405, July 22, 1997; 63 FR 16075, Apr. 1, 1998; 64 FR 10776. Mar. 5. 19991

§172.315 Limited quantities.

(a) Except for transportation by aircraft or as otherwise provided in this

- subchapter, a package containing a limited quantity of hazardous material is not required to be marked with the proper shipping name and identification (ID) number when marked in accordance with the white square-onpoint limited quantity marking as follows:
- (1) The limited quantity marking must be durable, legible and of a size relative to the package that is readily visible. The marking must be applied on at least one side or one end of the outer packaging. The width of the border forming the square-on-point must be at least 2 mm and the minimum dimension of each side must be 100 mm unless the package size requires a reduced size marking that must be no less than 50 mm on each side. When intended for transportation by vessel, a cargo transport unit (see §176.2 of this subchapter) containing only limited quantity material must be suitably marked on one side or end of the exterior of the unit with an identical mark except that it must have minimum dimensions of 250 mm on each side.
- (2) The top and bottom portions of the square-on-point and the border forming the square-on-point must be black and the center white or of a suitable contrasting background as follows: